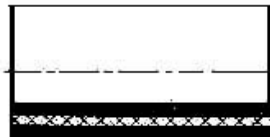
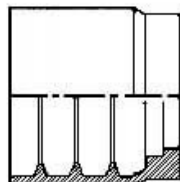


 Parker Itr S.r.l. technical & quality service	CRIMPING PROCESS SPECIFICATION SPECIFICA PROCESSO PINZATURA			System	Cod.: PRM020 Issue Date: 05/06/13
	Released: F.Ferloni	Checked: A.Cavalli	Approved: R.Moner	No-Skive 	Last update: Rev.: 02

HOSE TYPE TIPO TUBO	GASTRUCK EN 1762 D-M	 
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DN	Dash Size	Inches	mm	Fitting P.N. <i>Cod. Raccordo SERIES</i>	Cover DN <i>Diametro Copertura</i>		Crimping DN <i>Diam. Pinzatura</i> Note 1	
					mm	in	mm	in
19	12	.3/4	19	48	31		34	
25	16	1	25	48	38		41	
40	24	1.1/2	38	48	52		59.4	
50	32	2	50	48	66		72	

Note

1 : Crimping DN tolerance max $\pm 0,2$ (0.008 in.)

Reference is made to EN1762 point 8.1 (below)

8.1 Textile reinforced hoses with bonding wires

Incorporating two low resistance bonding wires into the hose construction. These shall be spirally applied and shall be positioned in such a way to cross uniformly.

When attaching fittings to this hose, the bonding wires shall be folded into the hose bore, positioned between the lining and the fitting tail and extended approximately 1/3rd the length of the fitting tail into the bore.

When tested in accordance with EN ISO 8031 the resistance along the bonding wires, in the case of hose, or the resistance between fittings, in the case of hose assemblies, shall not exceed $1 \times 10^2 \Omega$ per length. When obtaining electrical continuity by this method the hose shall be marked with the symbol M.