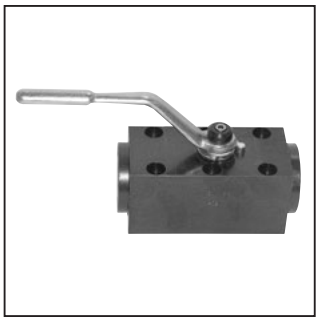
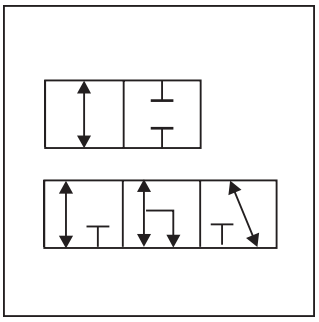
General Description

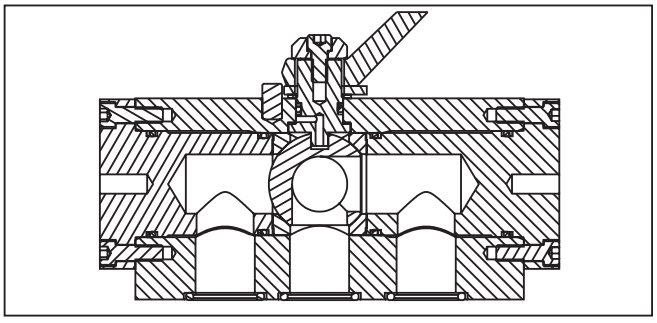
Series BVMM is a manifold mounted high pressure 414 Bar (6000 PSI) 2 or 3-way ball valve. Manifold mounting eliminates an external fluid connection.

Operation

Series BVMM valves operate through either 90° or 180° depending on the ball pattern chosen. For 3-way valves, pressure is applied to Port 1.







Specifications

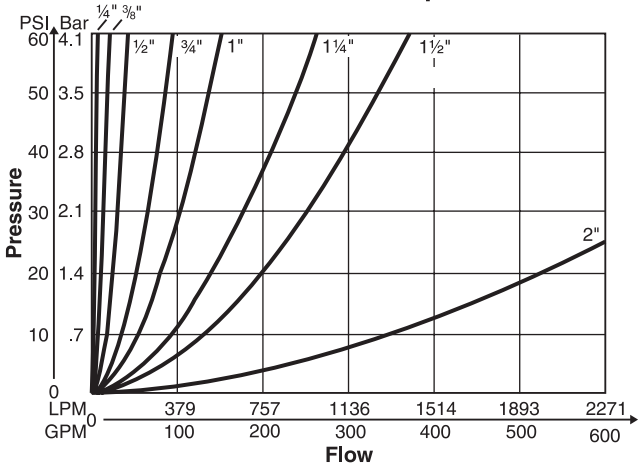
Maximum Pressure	414 Bar (6000 PSI)
Body Material	Carbon Steel, Black Oxide
Ball Material	Steel, Chrome Plated
Spindle Material	Steel, Nickel Plated
Standard Handle	Steel Offset, Nickel Plated
Standard Ball Seals	Delrin + MoS_2
Standard Shaft Seals	O-Ring & Backup, Nitrile
Temperature Range with Standatd Seals	-30°C to +100°C (-22°F to +212°F)

Features

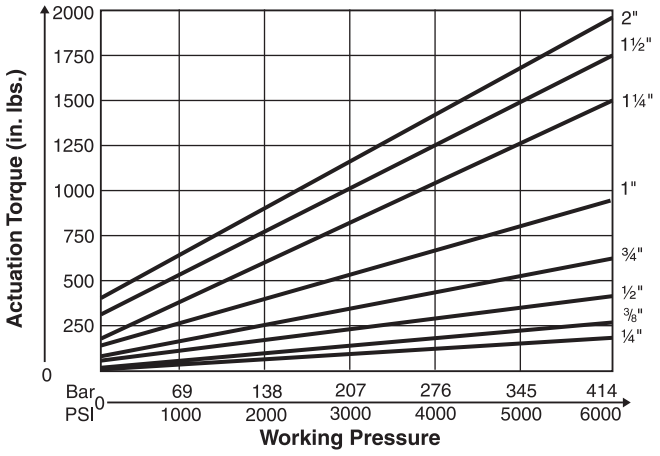
- Variety of ball patterns allow for different flow paths and flexibility for many applications.
- Thrust bearings in the spindle and delrin moly ball seals result in low actuation torque as well as extended service life.

Performance Curves

Pressure Drop



Actuation Torque



⚠ **WARNING:** This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Cat3300_02.indd, ddp, 04/19

Parker Hannifin Corporation
Hydraulic Valve Division
Elyria, Ohio, USA

BVMM — Series

□ — Size

Code	Size
04	1/4"
06	3/8
08	1/2"
12	3/4"
16	1"
20	1 1/4"
24	1 1/2"
32	2"

□ — Ball Pattern

S — Body Material

Code	Description
S	Steel

S — Ball & Stem Material

Code	Description
S	Steel

□ — Ball Seals

Code	Description
1	Delrin
2 *	PTFE
4 †	Peek

* Valve pressure rating reduced. Consult factory.

† Typically not available with Nitrile. Consult factory.

□ — Shaft Seals

Code	Description
N	Nitrile
V	Fluorocarbon
E	EPR

□ — Options

Code	Description
Omit	No Options
A	Locking Handle
★C	1-Way Limit Switch
G **	Flat Non-offset Handle
★*K	1-Way Limit Switch w/Lock

* Switch is set to indicate valve open condition

★ When selecting this option, your ball valve will come with limit switch bracket, but does not include the switch. The switch is sold separately (Part #LSB)

** Cannot be combined with other options.

Design Series

NOTE: Not required when ordering.

Weights

Code	kg	(lbs.)
04	1.1	(2.5)
06	1.9	(4.25)
08	2.3	(5.0)
12	5.2	(11.5)
16	7.9	(16.5)
20	15.0	(33.0)
24	25.4	(56.0)
32	33.3	(73.5)

Multiway Manifold Mount Valve Porting Options

Ball Code	ISO Circuit Symbol	Ball Pattern	Handle Phase 0°	45°	90°	135°	180°	Stop Washer Type
1		2-Way						
2		L-Bore Port Overlap						
3		L-Bore 180°						
4		T-Bore 90°						
5		T-Bore 180°						

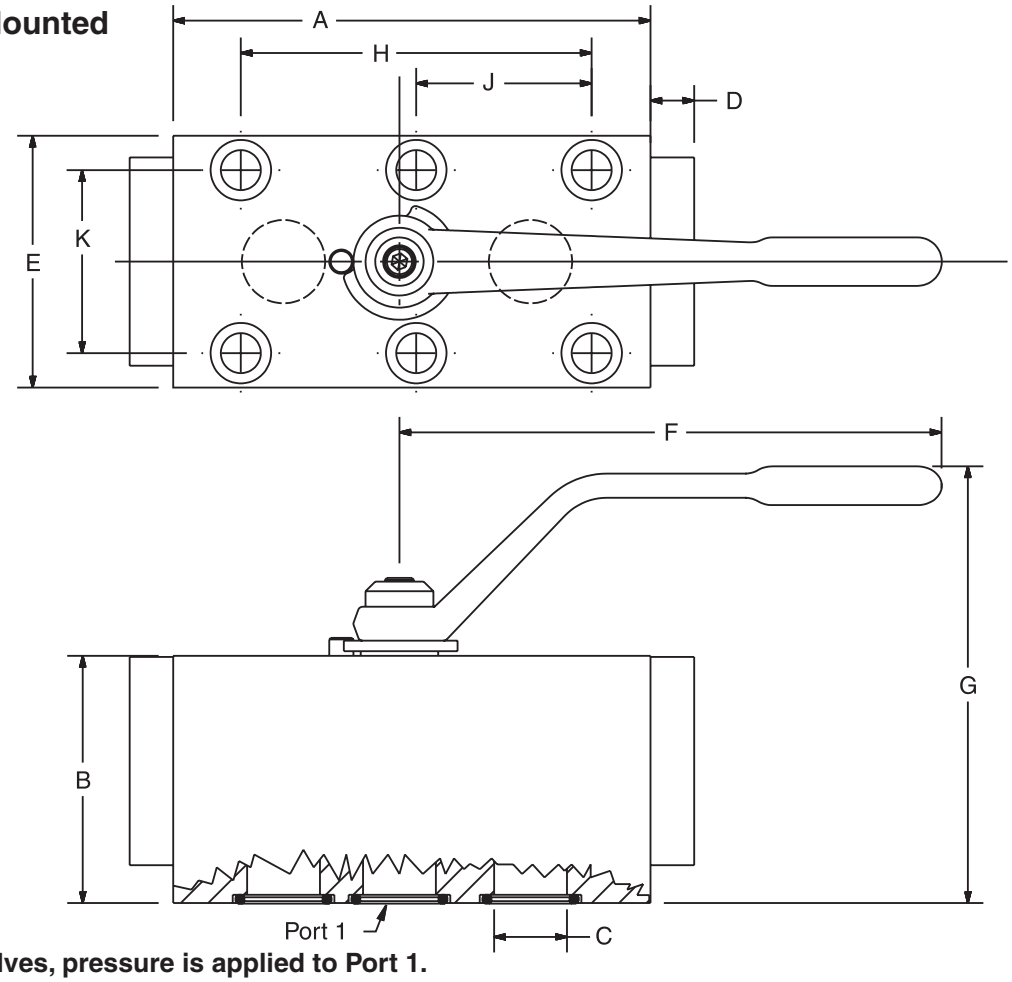
Replacement Handles Standard Steel Offset

Series	Part Number
BVMM04	BVH-HS1
BVMM06	BVH-HS1
BVMM08	BVH-HS1
BVMM12	BVH-HS2
BVMM16	BVH-HS2
BVMM20	BVH-HS3
BVMM24	BVH-HS3
BVMM32	BVH-HS3

Please request a certified print before building a manifold.

For 3-way valves, pressure is applied to Port 1.

Manifold Mounted

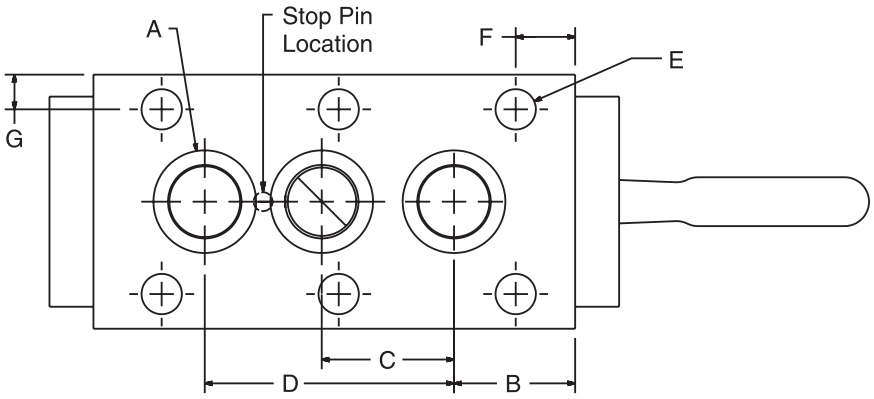


For 3-way valves, pressure is applied to Port 1.
Please request a certified print before building a manifold.

Code	Port Thread Size	Working Pressure	Dimensions mm (in)									
			A	B	C	D	E	F	G	H	J	K
BVMM – 2-Way and 3-Way Manifold Mounted												
04	1/4"	414 Bar (6000 PSI)	63.5 (2.50)	38.1 (1.50)	6.1 (0.24)	11.2 (0.44)	50.8 (2.00)	114.3 (4.50)	79.2 (3.12)	41.99 (1.653)	N/A	35.0 (1.377)
06	3/8"	414 Bar (6000 PSI)	81.8 (3.22)	43.7 (1.72)	9.7 (0.38)	11.2 (0.44)	57.2 (2.25)	114.3 (4.50)	85.1 (3.35)	54.99 (2.165)	N/A	40.0 (1.574)
08	1/2"	414 Bar (6000 PSI)	100.3 (3.95)	50.8 (2.00)	13.0 (0.51)	10.9 (0.43)	57.2 (2.25)	114.3 (4.50)	91.9 (3.62)	82.99 (3.267)	41.5 (1.633)	45.0 (1.770)
12	3/4"	414 Bar (6000 PSI)	132.3 (5.21)	69.9 (2.75)	20.1 (0.79)	10.9 (0.43)	69.9 (2.75)	177.8 (7.00)	132.8 (5.23)	96.98 (3.818)	48.5 (1.909)	51.0 (2.008)
16	1"	414 Bar (6000 PSI)	148.6 (5.85)	82.6 (3.25)	23.9 (0.94)	14.2 (0.56)	82.6 (3.25)	177.8 (7.00)	145.5 (5.73)	115.01 (4.528)	57.5 (2.264)	60.0 (2.362)
20	1 1/4"	414 Bar (6000 PSI)	177.8 (7.00)	95.3 (3.75)	31.8 (1.25)	16.0 (0.63)	101.6 (4.00)	250.4 (9.86)	176.3 (6.94)	135.99 (5.354)	68.0 (2.677)	78.0 (3.070)
24	1 1/2"	414 Bar (6000 PSI)	189.2 (7.45)	100.1 (3.94)	38.1 (1.50)	19.1 (0.75)	127.0 (5.00)	250.4 (9.86)	181.6 (7.15)	111.99 (4.409)	55.9 (2.199)	95.0 (3.740)
32	2"	414 Bar (6000 PSI)	231.1 (9.10)	120.7 (4.75)	47.8 (1.88)	22.1 (0.87)	152.4 (6.00)	250.4 (9.86)	200.9 (7.91)	135.99 (5.354)	68.2 (2.684)	112.0 (4.410)

NOTES: (1) These sizes use only the four outside mounting holes. Dimension J is not applicable.
(2) Ball portings for multiway valves are smaller than their 2-way counterparts in some sizes. Please refer to dimension C to confirm suitability.

Manifold Porting Specifications



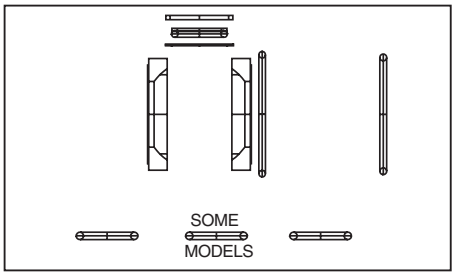
For 3-way valves, pressure is applied to Port 1.

Please request a certified print before building a manifold.

Code	Port Thread Size	Dimensions mm (in)						
		A	B	C	D	E	F	G
BVMM – Mounting Pad Specifications								
04	1/4"	12.70 (0.500)	16.31 (0.642)	21.97 (0.865)	38.99 (1.535)	8.89 (0.350)	15.54 (0.612)	7.92 (0.312)
06	3/8"	15.88 (0.625)	21.84 (0.860)	24.94 (0.982)	43.99 (1.732)	8.89 (0.350)	19.56 (0.770)	8.59 (0.338)
08	1/2"	19.05 (0.750)	24.05 (0.947)	26.42 (1.040)	57.99 (2.283)	8.89 (0.350)	7.44 (0.293)	6.10 (0.240)
12	3/4"	27.00 (1.063)	40.49 (1.594)	30.73 (1.210)	68.99 (2.716)	10.41 (0.410)	22.66 (0.892)	9.42 (0.371)
16	1"	33.35 (1.313)	39.34 (1.549)	38.00 (1.496)	80.98 (3.188)	12.95 (0.510)	19.30 (0.760)	11.28 (0.444)
20	1 1/4"	39.70 (1.563)	40.13 (1.580)	45.97 (1.810)	96.01 (3.780)	13.11 (0.516)	17.17 (0.676)	11.81 (0.465)
24	1 1/2"	47.63 (1.875)	42.19 (1.661)	56.13 (2.210)	111.99 (4.409)	16.66 (0.656)	42.19 (1.661)	16.00 (0.630)
32	2"	57.15 (2.250)	55.30 (2.177)	67.82 (2.670)	135.99 (5.354)	21.08 (0.830)	112.01 (4.410)	20.19 (0.795)

Ball Valve Seal Kits restore a ball valve to factory specifications, providing no erosion or metal-to-metal wear has taken place.

The Seal Kit includes all the o-rings, ball seals and thrust bearings that were originally installed at the factory. A sketch of these parts is provided at the right.



Ordering Information

SK — Accessory

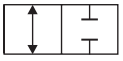
Code	Description
SK	Seal Kit

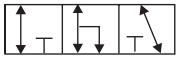
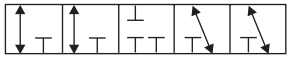
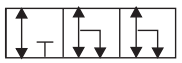
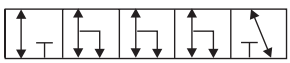
BVMM — Series

Size

Code	Size
04	1/4"
06	3/8
08	1/2"
12	3/4"
16	1"
20	1 1/4"
24	1 1/2"
32	2"

Ball Pattern

Ball Code	ISO Circuit Symbol	Ball Pattern
1		2-Way

Ball Code	ISO Circuit Symbol	Ball Pattern
2		L-Bore Port Overlap
3		L-Bore 180°
4		T-Bore 90°
5		T-Bore 180°

Ball Seals

Code	Description
1	Delrin
2 *	PTFE
4 †	Peek

* Valve pressure rating reduced. Consult factory.

† Typically not available with Nitrile. Consult factory.

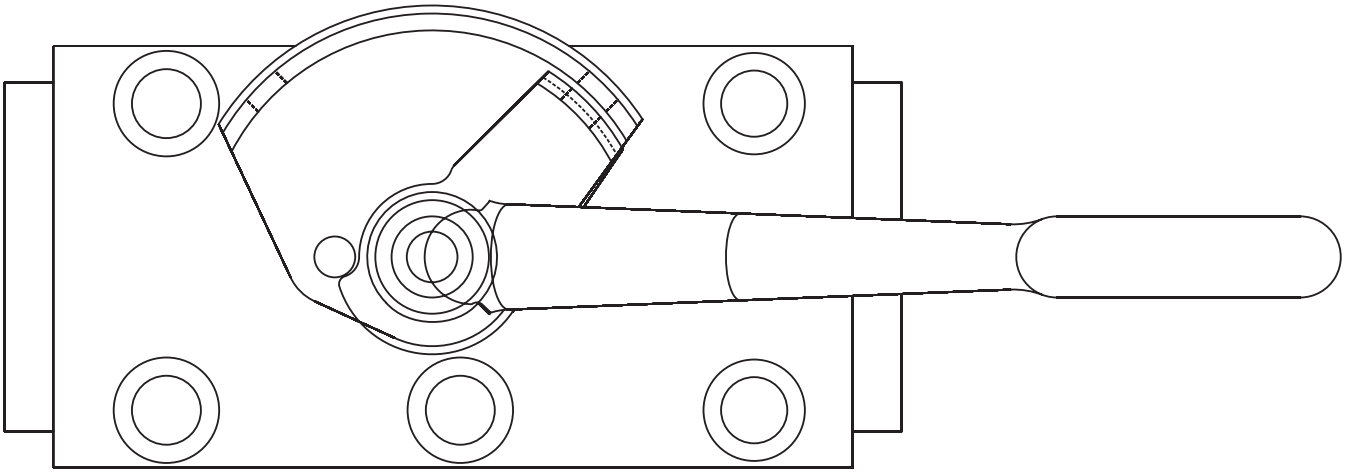
Shaft Seals

Code	Description
N	Nitrile
V	Fluorocarbon
E	EPR

Design Series

NOTE: Not required when ordering.

BVMM2LK: Standard Series 'BVMM2LK-*' kit replaces the stopwasher with a stationary and moving plate, as illustrated below. As the handle is actuated, the moving plate aligns with one of the two locking positions in the stationary plate, enabling the valve to be locked in either **fully closed** or **fully open** position.



Ordering Information

BVMM		Standard Locking
Code	**Size**	**(Part Number)**
04	1/4"	BVDMLH-1
06	3/8"	BVDMLH-1
08	1/2"	BVDMLH-1
12	3/4"	BVDMLH-2
16	1"	BVDMLH-2
20	1 1/4"	BVDMLH-3
24	1 1/2"	BVDMLH-3
32	2"	BVDMLH-3