



Karrykrimp2/Karrykrimp2 Bench Mount Hose Die Selection Chart

Fitting Series	HOSE	-4 RED	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	Die Ring
43 Series	Die Part Number	80C-A04	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20	Die Ring
	AG2R (-4 thru -16) 387/387TC/ST (-4 thru -16) 487/487TC/ST (-4 thru -12) 787/787TC/ST (-4 thru -6) 797/797TC/ST (-4 thru -6)	0.645 0.665	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610		 SILVER
	387/387ST/TC (-20 only) 487/487ST/TC (-16 only) 722/722ST/TC (-6 thru -20)		0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650	2.010 2.030	 BLACK
	Die Part Number	80C-P0660	80C-P06H	80C-P0945					Die Ring
	HR2CR (-4 only) HR2C (-6 through -8)	0.650 0.670	0.785 0.805	0.935 0.955					 SILVER
	Die Part Number		80C-R0825	80C-A08	80C-A10	80C-A12	80C-P1565		Die Ring
HY Series	HTBR (-6 thru -16)		0.815 0.835	0.945 0.965	1.060 1.080	1.245 1.265	1.555 1.575		 SILVER
	Die Part Number		80C-P735H	80C-P0870					Die Ring
77 Series	HR2C (-6 thru -8)		0.725 0.745	0.860 0.860					 SILVER
	Die Part Number			80C-CS08	80C-CS10	80C-CS12	80C-CS16		Die Ring
	787/787ST/TC (-8 thru -16) 797/797ST/TC (-8 thru -12)			0.930 0.950	1.057 1.077	1.245 1.265	1.541 1.561		 BLACK
<p>Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machines. The complete Parker safety guide can be viewed by going to www.parker.com/safety. Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimpsource at www.parker.com/crimpsource.</p>					<p>Decal Part Number: 85C-PIONEER_CRIMPDECAL REV A</p>				
Pioneer Products Group					www.Parker.com/Pioneer				